

## **BIO\_05 - Development of a peptide mapping protocol with post-translational modifications detection for the recombinant human erythropoietin by LC-MS/MS-based proteomics**

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**Introduction:** Peptide mapping is an analytical approach used by the biopharmaceutical industry to assess the identity confirmation of a therapeutic protein. In addition, this approach offers the advantage of providing site- specific information regarding post-translational and chemical modifications such as oxidation or deamidation that may arise during production, processing, or storage. Here a mass spectrometry-based proteomics protocol for peptide mapping and post-translational modifications (PTMs) detection in biopharmaceuticals was reported. For this purpose, the recombinant human erythropoietin (rhEPO) was used.

**Objectives:** Development of a peptide mapping strategy for monitoring the primary structure of biopharmaceuticals.

**Methodology:** The rhEPO samples (1 mg/mL) were provided by Center of Molecular Immunology, Havana, Cuba. For in-solution digestion, 100 µg of rhEPO were solubilized in 50 mM ammonium bicarbonate, pH 7.9, containing 7.5 M urea. Proteins were reduced with 10 mM DTT at 37°C for 60 min and alkylated with 40 mM iodoacetamide for 60 min in the dark. The samples were treated with the following two proteolytic enzymes: trypsin and Glu-C/V8 protease (1:20) at 37°C for 16 h. The digested samples were desalted and submitted to LC- MS/MS analyses (ESI Q-TOF, 6545XT, Agilent). Mass Hunter Workstation 11.0 software was used to control the data acquisition over the mass range of m/z 100-3000. MS/MS spectra were interpreted, and peak lists were generated using BioConfirm Analysis 11.0 software. Peptide identification was performed against FASTA database containing the rhEPO protein sequence (accession code P01588) with a false discovery rate (FDR) of less than 1%. Carbamidomethyl was specified as a fixed modification, while methionine oxidation and deamidation were specified as variable modifications.

**Results:** The sequence assignment of 100% of the rhEPO was obtained using shotgun proteomic approach with two different proteolytic enzymes – trypsin (91.6% coverage) and Glu-C (92.8% coverage). PTMs such as oxidation (M54) and deamidation (N47 and N147) were detected and confirmed by spectra interpretation. These PTMs have been described as the most common degradation pathway for pharmaceuticals; and yet to impact structure and biological activity of EPO.

**Conclusion:** Peptide mapping and PTMs detection are important concerns in drug development. Thus, the proteomic strategy demonstrated here offers an efficient approach for monitoring primary structure of rhEPO and other biopharmaceuticals.

**Keywords:** Biopharmaceuticals; Mass spectrometry; Shotgun proteomic approach